

- Preface to the First Edition p. xiii
- Preface to the Second Edition p. xv
- Preface to the Third Edition p. xvii
- Preface to Third Edition Revised p. xix
- Preface to Fourth Edition p. xxi
- Acknowledgements p. xxiii
- Notation and Definitions p. xxv
- 1 Introduction to Reliability Engineering p. 1
  - What is Reliability Engineering? p. 1
  - Why Teach Reliability Engineering? p. 3
  - Why do Engineering Items Fail? p. 4
  - Probabilistic Reliability p. 7
  - Repairable and Non-repairable Items p. 9
  - The Pattern of Failures with Time (Non-repairable Items) p. 10
  - The Pattern of Failures with Time (Repairable Items) p. 10
  - The Development of Reliability Engineering p. 11
  - Courses, Conferences and Literature p. 14
  - Organizations Involved in Reliability Work p. 14
  - Reliability as an Effectiveness Parameter p. 14
  - Reliability Programme Activities p. 15
  - Reliability Economics and Management p. 16
  - Bibliography p. 19
  - Questions p. 20
- 2 Reliability Mathematics p. 21
  - Introduction p. 21
  - Variation p. 22
  - Probability Concepts p. 23
  - Rules of Probability p. 25
  - Continuous Variation p. 31
  - Continuous Distribution Functions p. 35
  - Summary of Continuous Statistical Distributions p. 45
  - Variation in Engineering p. 45
  - Discrete variation p. 53
  - Statistical Confidence p. 58
  - Statistical Hypothesis Testing p. 60
  - Non-parametric Inferential Methods p. 65
  - Goodness of Fit p. 67
  - Series of Events (Point Processes) p. 71
  - Computer Software for Statistics p. 73
  - Practical Conclusions p. 73
  - Bibliography p. 75
  - Questions p. 76
- 3 Probability Plotting p. 80
  - Introduction p. 80
  - Ranking of Data p. 80
  - Probability Plotting Techniques p. 83

- Lognormal Probability Plots p. 87
- Weibull Probability Plots p. 87
- Extreme Value Probability Plotting p. 95
- Hazard Plotting p. 97
- Choosing the Distribution and Assessing the Results p. 100
- Probability Plotting for Binomial Data p. 102
- Conclusions p. 109
- Bibliography p. 109
- Questions p. 109
- 4 Load-strength Interference p. 114
  - Introduction p. 114
  - Distributed Load and Strength p. 114
  - Analysis of Load-strength Interference p. 117
  - Effect of Safety Margin and Loading Roughness on Reliability (Multiple Load Applications) p. 119
  - Practical Aspects p. 126
  - Bibliography p. 128
  - Questions p. 129
- 5 Statistical Experiments p. 130
  - Introduction p. 130
  - Statistical Design of Experiments and Analysis of Variance p. 131
  - Non-parametric Methods p. 144
  - Randomizing the Data p. 145
  - Engineering Interpretation of Results p. 146
  - The Taguchi Method p. 147
  - Evolutionary Operation p. 151
  - Conclusions p. 152
  - Bibliography p. 154
  - Questions p. 154
- 6 Reliability Prediction and Modelling p. 157
  - Introduction p. 157
  - Fundamental Limitations of Reliability Prediction p. 158
  - Reliability Databases p. 162
  - The Practical Approach p. 163
  - Systems Reliability Models p. 164
  - Availability of Repairable Systems p. 168
  - Modular Design p. 172
  - Block Diagram Analysis p. 173
  - Fault Tree Analysis (FTA) p. 179
  - Petri Nets p. 181
  - State-space Analysis (Markov Analysis) p. 185
  - Monte Carlo Simulation p. 190
  - Reliability Apportionment p. 192
  - Standard Methods for Reliability Prediction and Modelling p. 192
  - Conclusions p. 193
  - Bibliography p. 194

- Questions p. 195
- 7 Reliability in Design p. 200
  - Introduction p. 200
  - Computer-aided Engineering p. 200
  - Environments p. 201
  - Design Analysis Methods p. 203
  - Quality Function Deployment (QFD) p. 203
  - Load-strength Analysis (LSA) p. 205
  - Failure Modes, Effects and Criticality Analysis (FMECA) p. 206
  - Reliability Predictions for FMECA p. 214
  - Hazard and Operability Study (HAZOPS) p. 214
  - Parts, Materials and Processes (PMP) Review p. 215
  - Non-material Failure Modes p. 215
  - Human Reliability p. 216
  - Design Analysis for Processes p. 216
  - Critical Items List p. 219
  - Summary p. 219
  - Management of Design Review p. 220
  - Configuration Control p. 222
  - Bibliography p. 223
  - Questions p. 223
- 8 Reliability of Mechanical Components and Systems p. 225
  - Introduction p. 225
  - Mechanical Stress, Strength and Fracture p. 226
  - Fatigue p. 229
  - Creep p. 235
  - Wear p. 235
  - Corrosion p. 237
  - Vibration and Shock p. 238
  - Temperature Effects p. 240
  - Materials p. 241
  - Components p. 242
  - Processes p. 243
  - Bibliography p. 243
  - Questions p. 245
- 9 Electronic Systems Reliability p. 247
  - Introduction p. 247
  - Reliability of Electronic Components p. 249
  - Component Types and Failure Mechanisms p. 252
  - Summary of Device Failure Modes p. 266
  - Circuit and System Aspects p. 268
  - Electronic System Reliability Prediction p. 270
  - Reliability in Electronic System Design p. 271
  - Parameter Variation and Tolerances p. 280
  - Design for Production, Test and Maintenance p. 284
  - Bibliography p. 285

- Questions p. 287
- 10 Software Reliability p. 289
  - Introduction p. 289
  - Software in Engineering Systems p. 291
  - Software Errors p. 292
  - Preventing Errors p. 295
  - Software Structure and Modularity p. 296
  - Programming Style p. 298
  - Fault Tolerance p. 298
  - Redundancy/Diversity p. 299
  - Languages p. 300
  - Data Reliability p. 301
  - Software Checking p. 301
  - Software Design Analysis Methods p. 302
  - Software Testing p. 303
  - Error Reporting p. 306
  - Software Reliability Prediction and Measurement p. 307
  - Hardware/Software Interfaces p. 311
  - Conclusions p. 312
  - Bibliography p. 314
  - Questions p. 314
- 11 Reliability Testing p. 316
  - Introduction p. 316
  - Planning Reliability Testing p. 318
  - Test Environments p. 319
  - Testing for Reliability and Durability: Accelerated Test p. 324
  - Failure Reporting, Analysis and Corrective Action Systems (FRACAS) p. 333
  - Bibliography p. 334
  - Questions p. 335
- 12 Analysing Reliability Data p. 336
  - Introduction p. 336
  - Pareto Analysis p. 336
  - Accelerated Test Data Analysis p. 338
  - Reliability Analysis of Repairable Systems p. 341
  - CUSUM Charts p. 346
  - Exploratory Data Analysis and Proportional Hazards Modelling p. 349
  - Reliability Demonstration p. 351
  - Combining Results Using Bayesian Statistics p. 358
  - Non-parametric Methods p. 359
  - Reliability Growth Monitoring p. 360
  - Making Reliability Grow p. 370
  - Bibliography p. 372
  - Questions p. 372
- 13 Reliability in Manufacture p. 376
  - Introduction p. 376
  - Control of Production Variability p. 376

- Control of Human Variation p. 380
- Acceptance Sampling p. 381
- Improving the Process p. 386
- Quality Control in Electronics Production p. 391
- Stress Screening p. 394
- Production Failure Reporting Analysis and Corrective Action System (FRACAS) p. 396
- Conclusions p. 397
- Bibliography p. 398
- Questions p. 398
- 14 Maintainability, Maintenance and Availability p. 401
  - Introduction p. 401
  - Maintenance Time Distributions p. 402
  - Preventive Maintenance Strategy p. 403
  - FMECA and FTA in Maintenance Planning p. 407
  - Maintenance Schedules p. 407
  - Technology Aspects p. 408
  - Calibration p. 410
  - Maintainability Prediction p. 410
  - Maintainability Demonstration p. 410
  - Design for Maintainability p. 411
  - Integrated Logistic Support p. 411
  - Bibliography p. 412
  - Questions p. 412
- 15 Reliability Management p. 414
  - Corporate Policy for Reliability p. 414
  - Integrated Reliability Programmes p. 414
  - Reliability and Costs p. 417
  - Safety and Product Liability p. 423
  - Standards for Reliability, Quality and Safety p. 423
  - Specifying Reliability p. 427
  - Contracting for Reliability Achievement p. 430
  - Managing Lower-Level Suppliers p. 432
  - The Reliability Manual p. 433
  - The Project Reliability Plan p. 434
  - Use of External Services p. 435
  - Customer Management of Reliability p. 436
  - Selecting and Training for Reliability p. 439
  - Organization for Reliability p. 440
  - Managing Production Quality p. 443
  - Quality Audit p. 445
  - Quality Management Approaches p. 446
  - Choosing the Methods: Strategy and Tactics p. 448
  - Conclusions: Greed, Fear and Freedom p. 449
  - Bibliography p. 452
  - Questions p. 452

- Appendix 1 The Standard Cumulative Normal Distribution Function p. 455
- Appendix 2 Values of  $y = \exp(-x)$  p. 457
- Appendix 3 Percentiles of the  $X^{[2]}$  Distribution p. 458
- Appendix 4 Values of the F-distribution p. 461
- Appendix 5 Kolmogorov-Smirnov Tables p. 479
- Appendix 6 Rank Tables (Median, 5%, 95%) p. 481
- Appendix 7 Matrix Algebra Revision p. 493
- Appendix 8 Failure Reporting, Analysis and Corrective Action System (FRACAS) p. 495
- Appendix 9 Reliability, Maintainability (and Safety) Plan Example p. 497
- Index p. 505