

- Preface p. xi
- Acknowledgements p. xiii
- Part 1 Understanding Reliability Parameters and Costs p. 1
- 1 The history of reliability and safety technology p. 3
 - 1.1 Failure data p. 3
 - 1.2 Hazardous failures p. 4
 - 1.3 Reliability and risk prediction p. 5
 - 1.4 Achieving reliability and safety-integrity p. 6
 - 1.5 The RAMS-cycle p. 7
 - 1.6 Contractual pressures p. 9
- 2 Understanding terms and jargon p. 11
 - 2.1 Defining failure and failure modes p. 11
 - 2.2 Failure Rate and Mean Time Between Failures p. 12
 - 2.3 Interrelationships of terms p. 14
 - 2.4 The Bathtub Distribution p. 16
 - 2.5 Down Time and Repair Time p. 17
 - 2.6 Availability p. 20
 - 2.7 Hazard and risk-related terms p. 20
 - 2.8 Choosing the appropriate parameter p. 21
- 3 A cost-effective approach to quality, reliability and safety p. 23
 - 3.1 The cost of quality p. 23
 - 3.2 Reliability and cost p. 26
 - 3.3 Costs and safety p. 29
- Part 2 Interpreting Failure Rates p. 33
- 4 Realistic failure rates and prediction confidence p. 35
 - 4.1 Data accuracy p. 35
 - 4.2 Sources of data p. 37
 - 4.3 Data ranges p. 41
 - 4.4 Confidence limits of prediction p. 44
 - 4.5 Overall conclusions p. 46
- 5 Interpreting data and demonstrating reliability p. 47
 - 5.1 The four cases p. 47
 - 5.2 Inference and confidence levels p. 47
 - 5.3 The Chi-square Test p. 49
 - 5.4 Double-sided confidence limits p. 50
 - 5.5 Summarizing the Chi-square Test p. 51
 - 5.6 Reliability demonstration p. 52
 - 5.7 Sequential testing p. 56
 - 5.8 Setting up demonstration tests p. 57
 - Exercises p. 57
- 6 Variable failure rates and probability plotting p. 58
 - 6.1 The Weibull Distribution p. 58
 - 6.2 Using the Weibull Method p. 60
 - 6.3 More complex cases of the Weibull Distribution p. 67
 - 6.4 Continuous processes p. 68
 - Exercises p. 69

- Part 3 Predicting Reliability and Risk p. 71
- 7 Essential reliability theory p. 73
- 7.1 Why predict RAMS? p. 73
- 7.2 Probability theory p. 73
- 7.3 Reliability of series systems p. 76
- 7.4 Redundancy rules p. 77
- 7.5 General features of redundancy p. 83
- Exercises p. 86
- 8 Methods of modelling p. 87
- 8.1 Block Diagram and Markov Analysis p. 87
- 8.2 Common cause (dependent) failure p. 98
- 8.3 Fault Tree Analysis p. 103
- 8.4 Event Tree Diagrams p. 110
- 9 Quantifying the reliability models p. 114
- 9.1 The reliability prediction method p. 114
- 9.2 Allowing for diagnostic intervals p. 115
- 9.3 FMEA (Failure Mode and Effect Analysis) p. 117
- 9.4 Human factors p. 118
- 9.5 Simulation p. 123
- 9.6 Comparing predictions with targets p. 126
- Exercises p. 127
- 10 Risk assessment (QRA) p. 128
- 10.1 Frequency and consequence p. 128
- 10.2 Perception of risk and ALARP p. 129
- 10.3 Hazard identification p. 130
- 10.4 Factors to quantify p. 135
- Part 4 Achieving Reliability and Maintainability p. 140
- 11 Design and assurance techniques p. 142
- 11.1 Specifying and allocating the requirement p. 142
- 11.2 Stress analysis p. 145
- 11.3 Environmental stress protection p. 148
- 11.4 Failure mechanisms p. 148
- 11.5 Complexity and parts p. 150
- 11.6 Burn-in and screening p. 153
- 11.7 Maintenance strategies p. 154
- 12 Design review and test p. 155
- 12.1 Review techniques p. 155
- 12.2 Categories of testing p. 156
- 12.3 Reliability growth modelling p. 160
- Exercises p. 163
- 13 Field data collection and feedback p. 164
- 13.1 Reasons for data collection p. 164
- 13.2 Information and difficulties p. 164
- 13.3 Times to failure p. 165
- 13.4 Spreadsheets and databases p. 166
- 13.5 Best practice and recommendations p. 168

- 13.6 Analysis and presentation of results p. 169
- 13.7 Examples of failure report forms p. 170
- 14 Factors influencing down time p. 173
- 14.1 Key design areas p. 173
- 14.2 Maintenance strategies and handbooks p. 180
- 15 Predicting and demonstrating repair times p. 193
- 15.1 Prediction methods p. 193
- 15.2 Demonstration plans p. 201
- 16 Quantified reliability centred maintenance p. 205
- 16.1 What is QRCM? p. 205
- 16.2 The QRCM decision process p. 206
- 16.3 Optimum replacement (discard) p. 207
- 16.4 Optimum spares p. 209
- 16.5 Optimum proof-test p. 210
- 16.6 Condition monitoring p. 211
- 17 Software quality/reliability p. 213
- 17.1 Programmable devices p. 213
- 17.2 Software failures p. 214
- 17.3 Software failure modelling p. 215
- 17.4 Software quality assurance p. 217
- 17.5 Modern/formal methods p. 223
- 17.6 Software checklists p. 226
- Part 5 Legal, Management and Safety Considerations p. 231
- 18 Project management p. 233
- 18.1 Setting objectives and specifications p. 233
- 18.2 Planning, feasibility and allocation p. 234
- 18.3 Programme activities p. 234
- 18.4 Responsibilities p. 237
- 18.5 Standards and guidance documents p. 237
- 19 Contract clauses and their pitfalls p. 238
- 19.1 Essential areas p. 238
- 19.2 Other areas p. 241
- 19.3 Pitfalls p. 242
- 19.4 Penalties p. 244
- 19.5 Subcontracted reliability assessments p. 246
- 19.6 Example p. 247
- 20 Product liability and safety legislation p. 248
- 20.1 The general situation p. 248
- 20.2 Strict liability p. 249
- 20.3 The Consumer Protection Act 1987 p. 250
- 20.4 Health and Safety at Work Act 1974 p. 251
- 20.5 Insurance and product recall p. 252
- 21 Major incident legislation p. 254
- 21.1 History of major incidents p. 254
- 21.2 Development of major incident legislation p. 255
- 21.3 CIMAH safety reports p. 256

- 21.4 Offshore safety cases p. 259
- 21.5 Problem areas p. 261
- 21.6 The COMAH directive (1999) p. 262
- 22 Integrity of safety-related systems p. 263
- 22.1 Safety-related or safety-critical? p. 263
- 22.2 Safety-integrity levels (SILs) p. 264
- 22.3 Programmable electronic systems (PESs) p. 266
- 22.4 Current guidance p. 268
- 22.5 Accreditation and conformity of assessment p. 272
- 23 A case study: The Datamet Project p. 273
- 23.1 Introduction p. 273
- 23.2 The DATAMET Concept p. 273
- 23.3 Formation of the project group p. 277
- 23.4 Reliability requirements p. 278
- 23.5 First design review p. 279
- 23.6 Design and development p. 281
- 23.7 Syndicate study p. 282
- 23.8 Hints p. 282
- Appendix 1 Glossary p. 283
- Appendix 2 Percentage points of the Chi-square distribution p. 292
- Appendix 3 Microelectronics failure rates p. 296
- Appendix 4 General failure rates p. 298
- Appendix 5 Failure mode percentages p. 305
- Appendix 6 Human error rates p. 308
- Appendix 7 Fatality rates p. 310
- Appendix 8 Answers to exercises p. 312
- Appendix 9 Bibliography p. 317
- Appendix 10 Scoring criteria for BETAPLUS common cause model p. 320
- Appendix 11 Example of HAZOP p. 327
- Appendix 12 HAZID checklist p. 330
- Index p. 333