## Table of contents

- Inspection Equipment and Techniques (p. 1)
- Visual Inspection (p. 3)
- Laser Inspection (p. 12)
- Coordinate Measuring Machines (p. 18)
- Machine Vision and Robotic Evaluation (p. 29)
- Methods of Nondestructive Evaluation (p. 47)
- Guide to Nondestructive Evaluation Techniques (p. 49)
- Replication Microscopy Techniques for NDE (p. 52)
- Leak Testing (p. 57)
- Liquid Penetrant Inspection (p. 71)
- Magnetic Particle Inspection (p. 89)
- Magnetic Field Testing (p. 129)
- Electric Current Perturbation NDE (p. 136)
- Magabsorption NDE (p. 143)
- Electromagnetic Techniques for Residual Stress Measurements (p. 159)
- Eddy Current Inspection (p. 164)
- Remote-Field Eddy Current Inspection (p. 195)
- Microwave Inspection (p. 202)
- Ultrasonic Inspection (p. 231)
- Acoustic Emission Inspection (p. 278)
- Radiographic Inspection (p. 295)
- Industrial Computed Tomography (p. 358)
- **Neutron Radiography** (p. 387)
- Thermal Inspection (p. 396)
- Optical Holography (p. 405)
- Speckle Metrology (p. 432)
- Acoustical Holography (p. 438)
- Strain Measurement for Stress Analysis (p. 448)
- Digital Image Enhancement (p. 454)
- Acoustic Microscopy (p. 465)
- Use of Color for NDE (p. 483)
- Nondestructive Inspection of Specific Products (p. 489)
- **Forgings** (p. 491)
- **Castings** (p. 512)
- Powder Metallurgy Parts (p. 536)
- Steel Bar, Wire, and Billets (p. 549)
- **Tubular Products** (p. 561)
- Weldments, Brazed Assemblies, and Soldered Joints (p. 582)
- Adhesive-Bonded Joints (p. 610)
- Boilers and Pressure Vessels (p. 641)
- Quantitative Nondestructive Evaluation (p. 661)
- Introduction (p. 663)
- Fracture Control Philosophy (p. 666)
- Applications of NDE Reliability to Systems (p. 674)

- NDE Reliability Data Analysis (p. 689)
- Models for Predicting NDE Reliability (p. 702)
- Statistical Methods (p. 717)
- Statistical Quality Design and Control (p. 719)
- Metric Conversion Guide (p. 755)
- Abbreviations and Symbols (p. 758)
- **Index** (p. 761)