Table of contents

- Section 1 Fabricating Processes and Equipment (p. 3)
- 1A Press Construction and Application (p. 3)
- 1B Mechanical and Hydraulic Presses: Advantages and Disadvantages (p. 14)
- 1C Fundamentals of Press-Brake Operation (p. 20)
- 1D Power Squaring Shears: Design and Application (p. 40)
- 1E Power Bending Rolls for Metal Cylinders (p. 48)
- 1F Rubber-Pad Forming and Hydroforming Processes (p. 53)
- 1G Multiple-Slide Machines and Tooling (p. 63)
- 1H Flexible Manufacturing Systems (p. 78)
- 11 Die Sets: Applications and Functional Requirements (p. 88)
- 1J Press Feeders for the Job Shop (p. 96)
- 1K Metals Formed in Presses (p. 107)
- Section 2 Stamping and Forming Operations
- 2A Punching and Shearing Science (p. 119)
- 2B Die Clearances and Stripping Forces: Effects on the Dynamic Properties of Metals for Blanking Operations (p. 132)
- 2C Blanking Operations (p. 140)
- 2D Blanking and Shearing (p. 153)
- **2E Piercing Operations** (p. 160)
- **2F Trimming Operations** (p. 171)
- 2G Bending of Sheet Metal (p. 181)
- 2H Drawing Operations (p. 191)
- 2I Drawing and Reducing (p. 197)
- **2J Progressive Dies** (p. 208)
- **2K Forming Operations** (p. 216)
- **2L Contour Forming** (p. 226)
- 2M Coining, Sizing, and Forging (p. 229)
- **2N Ironing** (p. 232)
- **20 Automated In-Line Forming** (p. 235)
- **2P Extrusion** (p. 241)
- 2Q Lubrication and Wear in Sheet Metalworking (p. 248)
- 2R Lubricants for Forming Operations (p. 267)
- 2S Steel Rule Dies for Blanking and Forming of Sheet Metal and Nonmetallic Materials (p. 274)
- 2T Lower Hole Cost With Proper Die Design (p. 279)
- 2U Unitized Tooling for Sheet Metal (p. 286)
- Section 3 Plastics for Tooling
- 3A Plastics for Tooling (p. 293)
- 3B Types of Plastics Tools and Methods of Fabrication (p. 299)
- 3C Urethane Tools for Sheet-Metal Fabrication (p. 301)
- 3D Ceramic-Filled Epoxy Tooling (p. 312)
- 3E Plastics Molds for Thermoforming (p. 317)
- **3F Plastics Processing With Silicones** (p. 324)

- 3G Plastics Tools for Forming of Prototype Sheet-Metal Parts (p. 330)
- 3H Basic Principles of Mold Design Used in Casting of Plastics (p. 335)
- 3I Evaluating Cast Urethanes for Plastics Tooling (p. 341)
- 3J Composites
- Section 4 Structural Shapes
- 4A Structural and Bar Shearing (p. 357)
- 4B Systemized Beam Punching (p. 369)
- 4C Tooling Techniques for Punching and Notching of Plate and Sheet Metal (p. 376)
- **4D Uncoilers** (p. 384)
- 4E Blast Cleaning of Structural Steel (p. 391)
- Section 5 Nontraditional Machining
- 5A Electrical Discharge Machining (p. 401)
- 5B Use of Nontraditional Machining Processes in Producing Forging Dies and in Final Finish Machining of Near-Net-Shape Forgings (p. 415)
- Section 6 Definitions: Design Considerations
- 6A Definitions of Terms (p. 429)
- 6B Design Considerations for Stamping (p. 435)
- **Index** (p. 443)