

CONTENTS

1. WATER TREATMENT	1—76
1.1 Introduction	1
1.2 Sources of water	1
1.3 Effect of water on rocks and minerals	3
1.4 Types of impurities present in water	3
1.5 Effect of impurities in natural waters	4
1.6 Methods of treatment of water for domestic and industrial purposes	22
1.7 Removal of dissolved salts	29
1.8 Boiler feed waters (Water for steam making)	58
1.9 Boiler trouble	60
1.10 Cooling waters : Requisites and treatment	69
1.11 Desalination of water	72
2. FUELS AND COMBUSTION	77—177
2.1 Definition of a fuel	77
2.2 Classification	77
2.3 Calorific value	78
2.4 Calorific intensity and flame temperature	80
2.5 Flexibility and control	80
2.6 Determination of calorific value of solid and non-volatile liquid fuels	80
2.7 Determination of calorific value of gases and volatile liquid fuels	86
2.8 Criteria for selecting a fuel	87
2.9 Solid fuels	88
2.10 Coal – origin, composition, Analysis	90
2.11 Indian coals and their properties	96
2.12 Classification of coals.	96
2.13 Grading of coals	97
2.14 Characteristics of Coal	97
2.15 Selection of coal	98
2.16 Commercial types of coal	98
2.17 Coal technology	98
2.18 Storage of coal	99
2.19 Pulverised coal	100
2.20 Secondary solid fuels	102
2.21 Combustion of coal	107
2.22 Liquid fuels	107
2.23 Gaseous fuels	141
2.24 Biodiesel	150
2.25 Efficiency of combustion and flue gas analysis, orsat's apparatus	154
2.26 Combustion calculations	156

3. NUCLEAR FUELS AND NUCLEAR POWER GENERATION	178-195
3.1 Nuclear Binding Energy	178
3.2 Nuclear Fission	179
3.3 Conditions for Maintaining a Sustaining Chain Reaction	182
3.4 Nuclear Power Reactors	183
3.5 Reactor Concepts	183
3.6 Components of a Nuclear Power Reactor	184
3.7 Breeder Reactors	189
3.8 Nuclear Power Stations in India	190
3.9 Environmental Aspects of Nuclear Power Generation	191
3.10 Energy from Nuclear Fusion	192
3.11 Controlled Thermonuclear Reactors	193
3.12 Environmental Aspects of Thermonuclear Power Generation	195
4. CORROSION	196-237
4.1 Introduction	196
4.2 Nernst Theory	196
4.3 Standard Electrode Potentials	197
4.4 Galvanic Series	198
4.5 Galvanic or Electric Cells	199
4.6 Concentration Cells	200
4.7 Reversible Cells	200
4.8 Polarization	201
4.9 Decomposition Potential	201
4.10 Overvoltage or Over-potential	202
4.11 Corrosion	204
5. LUBRICANTS	238-286
5.1 Historical	238
5.2 Introduction	238
5.3 Surface tension and surface energy	238
5.4 Adsorption	239
5.5 Surface roughness	239
5.6 Surface attraction	239
5.7 Classical laws of friction	240
5.8 Wear	241
5.9 Lubrication	242
5.10 Mechanism of lubrication	243
5.11 Lubricants for extreme ambient conditions and for special applications	247
5.12 Biodegradable lubricants.	249
5.13 Classification of lubricants	250
5.14 Solid lubricants	250
5.15 Semi Solid lubricants	253
5.16 Liquid lubricants	256
5.17 Lubricating emulsions	264
5.18 Properties of lubricants and Tests	265
5.19 Selection of lubricants for different purposes	279
5.20 Methods of lubrication	282
5.21 Degradation of lubricating oils and re-refining	282

5.22	Marketing and manufacture of lubricants in India	282
5.23	Conclusion	283
5.24	Electrical insulating oils	283
5.25	White oils	285
6.	PORTLAND CEMENT	287-312
6.1	Introduction	287
6.2	Raw materials	288
6.3	Important process parameters for manufacturing a good cement clinker.	289
6.4	Methods of manufacturing cements	289
6.5	Dry process Vs. wet process	290
6.6	Sequence of operations	291
6.7	Characteristics of constitutional compounds	293
6.8	Additives for cement	294
6.9	Properties of cement –	295
6.10	Testing of cement	297
6.11	General Composition of ordinary portland cement	298
6.12	Reactions taking place in the rotary kiln	298
6.13	Thermochemical changes taking place during cement formation	299
6.14	Action of some chemicals on concrete	299
6.15	Computation of the amount of constitutional compounds	299
6.16	Types of Portland cement and its derivatives	302
6.17	Other types of cement	306
6.18	Use of fly ash as cementing material	306
6.19	Mortars and concretes	307
6.20	Prestressed concrete	307
6.21	Post-tensioning	308
6.22	Curing	308
6.23	Overall scenario of cement industry	308
7.	PHASE RULE	313-334
7.1	Introduction	313
7.2	Gibb's Phase Rule	313
7.3	Application of Phase Rule to One-Component System	317
7.4	Two-Component System	323
7.5	Uses of Phase Rule	333
7.6	Limitations of Phase Rule	333
8.	CHEMICAL BONDING	335-364
8.1	Ionic or Electrovalent Bond	335
8.2	Covalent Bond	338
8.3	Exceptions to the Octet rule	340
8.4	Resonance	341
8.5	Variable Valency	342
8.6	Coordinate or Dative Bond	342
8.7	Complex Ions	344
8.8	Coordination Number or Ligancy	345

8.9	Werner's Coordination Theory	345
8.10	Hydrogen Bond	346
8.11	Valence Bond Theory	349
8.12	Metallic Bond	357
9.	POLYMERS	365-444
9.1	Introduction	365
9.1.1	Classification of Polymers	366
9.1.2	Types of Polymerization	372
9.1.3	Mechanism of Chain Polymerization	373
9.1.4	Stereo-specific Polymerization	377
9.1.5	Step Polymerization	378
9.1.6	Polymerizability of a Monomer	378
9.1.7	Thermodynamics of Polymerization Process	378
9.1.8	Practical Methods of Polymerization	379
9.1.9	Molecular Weight of Polymers	381
9.1.10	Engineering and Speciality	383
9.1.11	Electrically Conducting Polymers	384
9.1.12	Photoconductive Polymers	388
9.1.13	Structure Property Relationships in Polymers	390
9.2	Resins and Plastics	932
9.2.1	Constituents of Plastics	393
9.2.2	Fabrication of Plastic Articles	394
9.2.3	Thermoplastic Resins	396
9.2.4	Thermoset Resins	407
9.2.5	Low Dielectric Constant Polymers	418
9.2.6	Biopolymers	420
9.2.7	Liquid Crystal Polymers	423
9.3	Rubbers	425
9.3.1	Natural Rubber	429
9.3.2	Synthetic Rubbers	431
9.4	Flow sheet for Producing Scheme Important Polymers	436
10.	COMPOSITE MATERIALS	445-457
10.1	Introduction	445
10.2	Constitution	445
10.3	Classification	448
10.4	(A) Particle-Reinforced Composites	448
10.4	(B) Fibre-Reinforced Composites	448
10.5	Fibre Glass - Reinforced Composites	451
10.6	Other Fibre-Reinforced Composites	451
10.7	Metal Matrix - Fiber Composites	451
10.8	Hybrid Composites	452
10.9	Processing of Fiber - Reinforced Composites	452
10.10	Structural Composites	455
10.11	Applications of Composite Materials	456

11. THERMODYNAMICS EQUILIBRIUM AND KINETICS	458—473
11.1 Laws of Thermodynamics	458
11.2 Internal Energy (E)	460
11.3 Enthalpy (H)	460
11.4 Entropy	462
11.5 Entropy and Equilibrium	468
11.6 Gibbs and Helmholtz Free Energy	468
11.7 Metastable Equilibrium	469
11.8 Kinetics	470
12. CRYSTAL STRUCTURES	474—484
12.1 Introduction	474
12.2 Fundamental Laws of Crystal Structures	475
12.3 X-rays and Crystal Structure	479
12.4 Bragg's Law	479
12.5 Types of Imperfections	482
12.6 Discussion of Some Defects	483
13. STRUCTURE OF SOLIDS	485—496
13.1 Crystalline Solids	485
13.2 Amorphous Solids	486
13.3 Types of Solids	486
13.4 Structure of Solids	488
13.5 Magnetic Materials	492
14. MECHANICAL PROPERTIES	497—516
14.1 Stress and Strain	497
14.2 Hooke's Law	500
14.3 Moduli of Elasticity	501
14.4 Relation between E (Young's Modulus) and K (Bulk Modulus)	501
14.5 Significance of Modulus of Elasticity	502
14.6 Variation of Modulus of Elasticity with Temperature	502
14.7 Atomic Basis of Elastic Behaviour	503
14.8 Anelastic Behaviour	505
14.9 Thermo-elastic Effect	506
14.10 Relaxation Process	507
14.11 Plastic Deformation	508
14.12 Plastic Deformation of a Single Crystal	509
14.13 Plastic Deformation of Polycrystalline Metals	509
14.14 Twinning	510
14.15 Dislocations	511
14.16 Visco-elasticity	512
14.17 Creep	513
14.18 Creep in Metals	515
14.19 Creep in Amorphous Materials	515
14.20 Effect of Precipitation Particles on Dislocation Motion	516

15. GLASS AND CERAMICS	517-529
15.1 Glass	517
15.2 Ceramics	520
15.3 Methods for Fabrication of Ceramic Ware	524
15.4 Ceramic Products	525
15.5 Glazes	528
15.6 Procelain and Vitreous Enamels	529
16. REFRACTORIES	530-552
16.1 Requisites of a Good Refractory	530
16.2 Classification of Refractories	530
16.3 Properties of Refractories	532
16.4 Raw Materials of Refractories	536
16.5 Manufacture of Refractories	537
16.6 Types of Refractory Products	541
17. ELECTROPLATING	553-559
17.1 Applications of Electroplating	553
17.2 Electroplating Equipment and Operating Conditions	556
17.3 Electroplating Baths	557
17.4 Characteristics of Electroplating Wastes	558
17.5 Safety Precautions	559
18. ENVIRONMENTAL CHEMISTRY AND CONTROL OF ENVIRONMENTAL POLLUTION	560-643
18.1 Environmental Chemistry	560
18.2 Air Pollution Control	572
18.3 Water Pollution Control	603
18.4 Soil pollution.	632
18.5 Hazardous wastes and Treatment Technologies	634
19. NON-CONVENTIONAL ENERGY SOURCES	644-654
19.1 Sources of Energy	644
19.2 Other Renewable Energy Sources	653
20. POWDER METALLURGY AND ITS INDUSTRIAL APPLICATIONS	655-709
20.1 Introduction	660
20.2 Techniques for Producing Metal Powders	664
20.3 Characteristics and Properties of Metal Ceramic Powders	668
20.4 Technological Properties of Powders	679
20.5 Impurities in Powders	679
20.6.1 Powders Conditioning	680
20.6.2 Heat Treatment	682
20.7 Safety Aspects during Handling of Metal Powders	682
20.8 Compaction and Shaping	685
20.9 Sintering	694
20.10 Important Powder Metallurgy Products and their Industrial Applications	699
20.11 Conclusion	708

21. BATTERIES AND BATTERY TECHNOLOGY	710-752
21.1 Introduction	711
21.2 Theoretical Principles	712
21.3 Primary Cells	717
21.4 Secondary Batteries	729
21.5 Reserve Batteries	735
21.6 Fuel Cells	740
21.7 Solar Cells	752
22. INSTRUMENTAL TECHNIQUES IN CHEMICAL ANALYSIS	753-797
22.1. Colorimetry and Visible Spectroscopy	753
22.2. Ultraviolet Spectroscopy	761
22.3. Infrared Spectrophotometry	768
22.4. Chromatography	778
22.5. Nuclear Magnetic Resonance (NMR) Spectroscopy	788
22.6. Flame Photometry	792
22.7. Atomic Absorption Spectrometry	794
23. GREEN CHEMISTRY FOR CLEAN TECHNOLOGY	798-816
23.1 Introduction	798
23.2 Goals of green chemistry	798
23.3 Significance of green chemistry	799
23.4 Basic components of green chemistry research	799
23.5 Atom economy	808
23.6 Functional group approaches to green chemistry	809
23.7 Optimization of frameworks for the design of greener synthetic pathways.	811
23.8 Industrial Applications of Green Chemistry	812
23.9 Conclusion	815
24. MECHANISM OF ORGANIC REACTIONS	817-855
24.1 Introduction	817
24.2 Electron Displacement Effects	817
24.3 Reaction Mechanism	826
24.4 Energy requirements of a reaction	835
24.5 Types of organic reactions and mechanism	838
24.6 Mechanism of some reactions	850
25. REACTION DYNAMICS & CATALYSIS	856-924
25.1 Introduction	856
25.2 Rate of a reaction or reaction velocity	856
25.3 Reaction rate and time	857
25.4 Factors influencing the reaction rate	857
25.5 Rate law (or rate equation) and rate constant	858
25.6 Measurement of rate of reaction	859
25.7 Order of a reaction	859
25.8 Zero order reaction	861
25.9 Molecularity of a reaction	861
25.10 Pseudo-order reactions	862

25.11	Integrated rate equations	862
25.12	Reactions involving more than three molecules	874
25.13	Methods for determination of order of a reaction	874
25.14	Complex or simultaneous or composite reactions	877
25.15	Theories of reaction rates	883
25.16	Effect of temperature on rates of reaction Arrhenius equation	887
25.17	Activation energy and catalysis	888
25.18	Examples	889

CATALYSIS

25.19	Introduction	901
25.20	Action of a catalyst	901
25.21	Characteristics of catalytic reactions (or criteria of catalysis)	901
25.22	Types of catalysis	904
25.23	Catalytic promoters	906
25.24	Catalytic poisons	907
25.25	Negative catalysis and inhibition	908
25.26	Autocatalysis	910
25.27	Induced catalysis	911
25.28	Activation energy and catalysis	911
25.29	Theories of catalysis	912
25.30	Acid-base catalysis	918
25.31	Enzyme catalysis	921
25.32	Some industrial processes using catalysts important	922
25.33	Criteria for choosing a catalyst for industrial application	923
26. PHOTOCHEMISTRY		925-947
26.1	Introduction	925
26.2	Photochemical reactions	925
26.3	Laws of Photochemistry	926
26.4	Quantum efficiency	927
26.5	High and low quantum yields	931
26.6	Mechanism of some photochemical reactions	931
26.7	Photosynthesis	935
26.8	Types of photochemical reactions	936
26.9	Apparatus for photochemical studies	937
26.10	Applications of photochemistry in technology	938
26.11	Photochemistry of vision	938
26.12	Photosynthesis and Bioenergetics	940
QUESTION BANK		948-962
APPENDIX-1 : El Nino Phenomenon and Its Effects		963-964
APPENDIX-2 : Basic Principles of Green Chemistry		965-965
BIBLIOGRAPHY		966-968
INDEX		969-972