

Contents

| | |
|--|---------------|
| <i>Preface</i> | <i>xi</i> |
| 1. INTRODUCTION | 1–6 |
| <i>References</i> | <i>6</i> |
| 2. MOLECULAR DIFFUSION | 7–73 |
| 2.1 Concentration, Velocity and Flux | 8 |
| 2.2 Fick's Law | 11 |
| 2.3 Steady State Molecular Diffusion through a Constant Area in a Binary Gas Mixture | 14 |
| 2.4 Multicomponent Diffusion | 30 |
| 2.5 Gas-Phase Diffusion Coefficient: Measurement and Prediction | 36 |
| 2.6 Molecular Diffusion in Liquids | 42 |
| 2.7 Diffusion through a Variable Area | 48 |
| 2.8 Knudsen Diffusion, Surface Diffusion and Self-Diffusion | 57 |
| 2.9 Applications of the Principles of Molecular Diffusion | 59 |
| <i>Notations</i> | <i>59</i> |
| <i>Short and Multiple Choice Questions</i> | <i>60</i> |
| <i>Problems</i> | <i>64</i> |
| <i>References</i> | <i>72</i> |
| 3. CONVECTIVE MASS TRANSFER AND MASS TRANSFER COEFFICIENT | 74–121 |
| 3.1 The Mass Transfer Coefficient | 76 |
| 3.2 Types of Mass Transfer Coefficients | 77 |
| 3.3 Dimensionless Groups in Mass Transfer | 82 |
| 3.4 Correlations for the Convective Mass Transfer Coefficient | 85 |
| 3.5 Turbulent or Eddy Diffusion | 89 |
| 3.6 The Wetted-Wall Column | 91 |
| 3.7 Theories of Mass Transfer | 91 |
| 3.8 Momentum, Heat and Mass Transfer Analogies | 102 |

| | |
|--|---|
| <i>Notations</i> | 106 |
| <i>Short and Multiple Choice Questions</i> | 107 |
| <i>Problems</i> | 111 |
| <i>References</i> | 121 |
| 4. INTERPHASE MASS TRANSFER | 122–171 |
| 4.1 | Equilibrium between Phases 123 |
| 4.2 | The Raoult's and the Henry's law 124 |
| 4.3 | Mass Transfer between Two Phases 125 |
| 4.4 | The Overall Mass Transfer Coefficient 128 |
| 4.5 | Material Balance in a Contacting Equipment—the Operating Line 139 |
| 4.6 | Mass Transfer in Stage-wise Contact of two Phases 143 |
| 4.7 | Interphase Mass Transfer in Drug Delivery Systems 157 |
| 4.8 | Applications 158 |
| <i>Notations</i> | 159 |
| <i>Short and Multiple Choice Questions</i> | 160 |
| <i>Problems</i> | 163 |
| <i>References</i> | 171 |
| 5. GAS–LIQUID CONTACTING EQUIPMENT | 172–256 |
| 5.1 | Introduction to Gas–Liquid Contacting 173 |
| 5.2 | Tray or Plate Column 173 |
| 5.3 | Operational Features of a Tray Column 182 |
| 5.4 | A Few Mechanical Details 189 |
| 5.5 | Tray Design 192 |
| 5.6 | High Capacity Trays 208 |
| 5.7 | Agitated Vessels 212 |
| 5.8 | The Bubble Column 213 |
| 5.9 | The Spray Tower 214 |
| 5.10 | The Venturi Scrubber 215 |
| 5.11 | The Packed Tower 216 |
| 5.12 | Flooding in a Packed Tower 230 |
| 5.13 | Theoretical Models of Flow through a Packed Tower 240 |
| 5.14 | Comparison between Packed and Plate Towers 241 |
| <i>Notations</i> | 243 |
| <i>Multiple Choice Questions</i> | 244 |
| <i>Short Questions</i> | 251 |
| <i>Problems</i> | 252 |
| <i>References</i> | 254 |
| 6. GAS ABSORPTION AND STRIPPING | 257–318 |
| 6.1 | Equilibrium in a Gas–Liquid System 259 |
| 6.2 | Selection of Solvent and Stripping Medium 259 |
| 6.3 | Minimum Liquid Rate for Absorption 261 |
| 6.4 | Design of a Packed Tower 265 |
| 6.5 | Correlations for Mass Transfer Coefficients in Packed Towers 281 |

| | | |
|-----------|---|----------------|
| 6.6 | Determination of the Number of Stages in a Tray Tower | 285 |
| 6.7 | Height Equivalent to a Theoretical Plate (HETP) | 286 |
| 6.8 | Tray Efficiency | 293 |
| 6.9 | Other Applications of Gas Absorption and Stripping | 300 |
| | <i>Notations</i> | 302 |
| | <i>Short and Multiple Choice Questions</i> | 303 |
| | <i>Problems</i> | 310 |
| | <i>References</i> | 317 |
| 7. | DISTILLATION | 319–421 |
| 7.1 | Vapour–Liquid Equilibrium | 321 |
| 7.2 | Enthalpy–Concentration Diagram | 340 |
| 7.3 | Flash Vaporization | 344 |
| 7.4 | Steam Distillation | 350 |
| 7.5 | Batch Distillation | 353 |
| 7.6 | Continuous Multistage Fractionation of Binary Mixtures | 359 |
| 7.7 | Multistage Batch Distillation with Reflux | 386 |
| 7.8 | The Ponchon–Savarit Method | 393 |
| 7.9 | Distillation in a Packed Tower | 401 |
| | <i>Notations</i> | 405 |
| | <i>Short and Multiple Choice Questions</i> | 407 |
| | <i>Problems</i> | 411 |
| | <i>References</i> | 421 |
| 8 | LIQUID–LIQUID EXTRACTION | 422–476 |
| 8.1 | A Few Examples of Solvent Extraction | 423 |
| 8.2 | Liquid–Liquid Equilibria (LLE) | 428 |
| 8.3 | Solvent Selection | 434 |
| 8.4 | Design Calculations for Stage-Wise Extraction | 436 |
| 8.5 | Liquid–Liquid Extraction Equipment | 450 |
| 8.6 | Selection of Extractors | 459 |
| 8.7 | Hydrodynamics and Mass Transfer in a Stirred Liquid–Liquid Dispersion | 460 |
| 8.8 | Extraction Equipment Design | 467 |
| | <i>Notations</i> | 468 |
| | <i>Short and Multiple Choice Questions</i> | 469 |
| | <i>Problems</i> | 472 |
| | <i>References</i> | 475 |
| 9. | SOLID–LIQUID EXTRACTION | 477–507 |
| 9.1 | Classification of Solid–Liquid Extraction Systems | 478 |
| 9.2 | The Rate of Solid–Liquid Extraction | 480 |
| 9.3 | Solid–Liquid Contacting Strategy | 481 |
| 9.4 | Solid–Liquid Contacting Equipment | 482 |
| 9.5 | Solid–Liquid Extraction Equilibrium | 487 |

| | | | |
|------------|--|-----|----------------|
| 9.6 | Solid–Liquid Extraction Calculations | 491 | |
| 9.7 | Supercritical Fluid Extraction | 499 | |
| | <i>Notations</i> | 501 | |
| | <i>Short and Multiple Choice Questions</i> | 502 | |
| | <i>Problems</i> | 504 | |
| | <i>References</i> | 507 | |
| 10. | HUMIDIFICATION AND WATER COOLING | | 508–549 |
| 10.1 | Terminology and Definitions | 509 | |
| 10.2 | Adiabatic Saturation Temperature | 511 | |
| 10.3 | Wet-Bulb Temperature | 512 | |
| 10.4 | The Psychrometric Chart and Its Use | 514 | |
| 10.5 | Description of Cooling Towers—Construction and Operation | 520 | |
| 10.6 | Cooling Tower Calculations | 529 | |
| 10.7 | Some Additional Information on Cooling Towers | 540 | |
| | <i>Notations</i> | 541 | |
| | <i>Short and Multiple Choice Questions</i> | 542 | |
| | <i>Problems</i> | 547 | |
| | <i>References</i> | 548 | |
| 11. | DRYING OF WET SOLIDS | | 550–608 |
| 11.1 | Physical Mechanism of Drying | 551 | |
| 11.2 | Drying Equilibria | 552 | |
| 11.3 | Important Definitions and Terms | 554 | |
| 11.4 | The Drying Rate Curve | 555 | |
| 11.5 | Calculation of the Drying Time from the Drying Rate Data | 558 | |
| 11.6 | Classification of Drying Equipment | 560 | |
| 11.7 | Direct-Heat Batch Dryers: Tray and Truck Dryers | 561 | |
| 11.8 | Direct-Heat Continuous Dryers | 563 | |
| 11.9 | Indirect-Heat Batch Systems | 567 | |
| 11.10 | Indirect-Heat Continuous Dryers | 569 | |
| 11.11 | Air-Suspended Drying Systems | 571 | |
| 11.12 | Drying Calculations | 573 | |
| 11.13 | Preliminary Design of a Rotary Dryer | 590 | |
| 11.14 | Freeze Drying Calculations | 594 | |
| 11.15 | Dryer Selection | 597 | |
| | <i>Notations</i> | 597 | |
| | <i>Short and Multiple Choice Questions</i> | 598 | |
| | <i>Problems</i> | 603 | |
| | <i>References</i> | 608 | |
| 12. | ADSORPTION | | 609–677 |
| 12.1 | Commercial Adsorbents and Their Applications | 611 | |
| 12.2 | Characteristics and Properties of Adsorbents | 617 | |
| 12.3 | Adsorption Equilibria | 618 | |
| 12.4 | Heat of Adsorption | 623 | |

| | | |
|------------|--|------------------|
| 12.5 | Specific Surface Area of an Adsorbent | 626 |
| 12.6 | Selection of Adsorbents | 629 |
| 12.7 | Batch Adsorption in a Stirred Vessel | 629 |
| 12.8 | Adsorption in a Fixed Bed | 630 |
| 12.9 | Adsorption Equipment | 638 |
| 12.10 | Adsorption Dynamics | 641 |
| 12.11 | Thermal Regeneration of Adsorbents | 650 |
| 12.12 | Pressure Swing Adsorption | 652 |
| 12.13 | Ion-Exchange | 654 |
| 12.14 | Chromatography | 660 |
| | <i>Notations</i> | 666 |
| | <i>Short and Multiple Choice Questions</i> | 667 |
| | <i>Problems</i> | 670 |
| | <i>References</i> | 675 |
| 13. | CRYSTALLIZATION | 678 – 727 |
| 13.1 | Solid–Liquid Phase Equilibrium | 680 |
| 13.2 | Nucleation and Crystal Growth | 683 |
| 13.3 | Crystal Growth | 687 |
| 13.4 | Crystal Size Distribution | 689 |
| 13.5 | Characteristics of Crystal Size Distribution | 696 |
| 13.6 | Batch Crystallization | 705 |
| 13.7 | Crystallization Equipment | 710 |
| 13.8 | Design Considerations | 713 |
| 13.9 | Melt Crystallization | 718 |
| | <i>Notations</i> | 718 |
| | <i>Short and Multiple Choice Questions</i> | 719 |
| | <i>Problems</i> | 722 |
| | <i>References</i> | 726 |
| 14. | MEMBRANE SEPARATION | 728 – 822 |
| 14.1 | Materials, Types and Preparation of Membranes | 732 |
| 14.2 | Membrane Characterization | 739 |
| 14.3 | Membrane Modules | 742 |
| 14.4 | Pressure-Driven Membrane Processes for Liquid Separation | 744 |
| 14.5 | Concentration-Driven Processes | 774 |
| 14.6 | Membrane Gas Separation | 789 |
| | <i>Notations</i> | 808 |
| | <i>Short and Multiple Choice Questions</i> | 809 |
| | <i>Problems</i> | 814 |
| | <i>References</i> | 820 |
| 15. | MULTICOMPONENT DISTILLATION | 823 – 857 |
| 15.1 | Degrees of Freedom in Multicomponent Distillation | 823 |
| 15.2 | Key Components | 825 |
| 15.3 | Column Operating Conditions | 827 |

| | | |
|------------|--|----------------|
| 15.4 | Approximate Methods of Distillation Calculation—the <i>FUG</i> Technique | 828 |
| 15.5 | Rigorous Methods of Distillation Calculation | 838 |
| 15.6 | The Rate-Based Method | 847 |
| 15.7 | Separation of Close-Boiling and Azeotropic Mixtures | 847 |
| 15.8 | Divided-Wall Columns | 851 |
| | <i>Notations</i> | 853 |
| | <i>Short and Multiple Choice Questions</i> | 853 |
| | <i>Problems</i> | 855 |
| | <i>References</i> | 856 |
| 16. | TRANSIENT DIFFUSION AND MASS TRANSFER WITH CHEMICAL REACTION | 858–889 |
| 16.1 | Transient Diffusion in Three Dimensions | 858 |
| 16.2 | Diffusion Accompanied by a Chemical Reaction in a Liquid | 869 |
| 16.3 | Irreversible Second-Order Reaction | 877 |
| 16.4 | Instantaneous Reaction | 879 |
| 16.5 | Reaction Regimes of a Second-Order Reaction | 880 |
| | <i>Notations</i> | 883 |
| | <i>Short and Multiple Choice Questions</i> | 884 |
| | <i>Problems</i> | 885 |
| | <i>References</i> | 888 |
| | APPENDIX | 891–903 |
| A.1 | Vapour–Liquid Equilibria | 891 |
| A.2 | <i>K</i> -Values of Hydrocarbons | 896 |
| A.3 | Dispersion in a Flow Field | 898 |
| | <i>References</i> | 902 |
| | ANSWERS/HINTS TO SELECTED QUESTIONS AND PROBLEMS | 905–937 |
| | INDEX | 939–947 |