

Preface xv

How to Use This Book xvii

Acknowledgments xxi

About the Authors xxiii

Part I: Introduction 1

Chapter 1: Introduction to Chemical Engineering 3

- 1.1 A Brief History of Chemical Engineering 3
- 1.2 Types of Jobs Chemical Engineers Perform 6
- 1.3 Industries in Which Chemical Engineers Work 8
- 1.4 Sustainability 10
- 1.5 Ethics 24

Chapter 2: Introductory Concepts 29

- 2.1 Units of Measure 29
- 2.2 Unit Conversions 35
- 2.3 Equations and Units 41
- 2.4 Measurement Errors and Significant Figures 47
- 2.5 Validation of Results 53
- 2.6 Mass, Moles, and Density 55
- 2.7 Process Variables 75

Part II: Material Balances 125

Chapter 3: Material Balances 127

- 3.1 The Connection between a Process and Its Schematic 129
- 3.2 Introduction to Material Balances 134
- 3.3 A General Strategy for Solving Material Balance Problems 145
- 3.4 Material Balances for Single Unit Systems 164
- 3.5 Vectors and Matrices 188
- 3.6 Solving Systems of Linear Equations with MATLAB 190
- 3.7 Solving Systems of Linear Equations with Python 196

Chapter 4: Material Balances with Chemical Reaction 225

- 4.1 Stoichiometry 226
- 4.2 Terminology for Reaction Systems 235
- 4.3 Species Mole Balances 248
- 4.4 Element Material Balances 268
- 4.5 Material Balances for Combustion Systems 276

Chapter 5: Material Balances for Multiunit Processes 313

- 5.1 Preliminary Concepts 314
- 5.2 Sequential Multiunit Systems 317
- 5.3 Recycle Systems 340
- 5.4 Bypass and Purge 357
- 5.5 The Industrial Application of Material Balances 367

Part III: Gases, Vapors, and Liquids 401

Chapter 6: Ideal and Real Gases 403

- 6.1 Ideal Gases 405
- 6.2 Real Gases: Equations of State 422
- 6.3 Real Gases: Compressibility Charts 436
- 6.4 Real Gas Mixtures 444

Chapter 7: Multiphase Equilibrium 473

- 7.1 Introduction 473
- 7.2 Phase Diagrams and the Phase Rule 475
- 7.3 Single-Component Two-Phase Systems (Vapor Pressure) 487
- 7.4 Two-Component Gas/Single-Component Liquid Systems 504
- 7.5 Two-Component Gas/Two-Component Liquid Systems 523
- 7.6 Multicomponent Vapor-Liquid Equilibrium 536

Part IV: Energy Balances 559

Chapter 8: Energy Balances without Reaction 561

- 8.1 Terminology Associated with Energy Balances 564
- 8.2 Overview of Types of Energy and Energy Balances 569
- 8.3 Energy Balances for Closed, Unsteady-State Systems 574
- 8.4 Energy Balances for Open, Steady-State Systems 597
- 8.5 Mechanical Energy Balances 627
- 8.6 Energy Balances for Special Cases 640

Chapter 9: Energy Balances with Reaction 681

- 9.1 The Standard Heat (Enthalpy) of Formation 682
- 9.2 The Heat (Enthalpy) of Reaction 688
- 9.3 Integration of Heat of Formation and Sensible Heat 700
- 9.4 The Heat (Enthalpy) of Combustion 726

Part V: Combined Material and Energy Balances 747

Chapter 10: Humidity (Psychrometric) Charts 749

- 10.1 Terminology 751

10.2 The Humidity (Psychrometric) Chart 755

10.3 Applications of the Humidity Chart 765

Chapter 11: Unsteady-State Material and Energy Balances 781

11.1 Unsteady-State Balances 783

11.2 Numerical Integration of ODEs 790

11.3 Examples 799

Supplemental online materials:

Chapter 12: Heats of Solution and Mixing 825

Chapter 13: Liquids and Gases in Equilibrium with Solids 845

Chapter 14: Solving Material and Energy Balances Using Process Simulators (Flowsheeting Codes) 857

Part VI: Supplementary Material--Appendixes 889

Appendix A: Atomic Weights and Numbers 893

Appendix B: Tables of the Pitzer Z^0 and Z^1 Factors 894

Appendix C: Heats of Formation and Combustion 899

Appendix D: Answers to Selected Problems 903

Supplemental online materials:

Appendix E: Physical Properties of Various Organic and Inorganic Substances 908

Appendix F: Heat Capacity Equations 920

Appendix G: Vapor Pressures 924

Appendix H: Heats of Solution and Dilution 925

Appendix I: Enthalpy-Concentration Data 926

Appendix J: Thermodynamic Charts 933

Appendix K: Physical Properties of Petroleum Fractions 940

Appendix L: Solution of Sets of Equations 949

Appendix M: Fitting Functions to Data 971