- Contents
- About the adapting authors
- List of symbols
- Chapter 1 Introduction
- 1.1 Historical perspective
- 1.2 Materials science and engineering
- 1.3 Why study materials science and engineering?
- 1.4 Classification of materials
- Metals
- Ceramics
- Polymers
- Composites
- 1.5 Advanced materials
- Semiconductors
- Biomaterials
- Smart materials
- Nanomaterials
- 1.6 Modern materials' needs
- Concept check
- Summary
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 2 Atomic structure and interatomic bonding
- 2.1 Introduction
- ATOMIC STRUCTURE
- 2.2 Fundamental concepts of atomic structure
- 2.3 Electrons in atoms
- Atomic models
- Quantum numbers
- Electron configurations
- 2.4 The periodic table
- 2.5 Atomic bonding forces and energies in solids
- 2.6 Primary interatomic bonds
- Ionic bonding
- Covalent bonding
- Bond hybridisation in carbon
- Metallic bonding
- 2.7 Secondary bonding or van der Waals bonding
- Fluctuating induced dipole bonds
- Polar molecule-induced dipole bonds
- Permanent dipole bonds
- 2.8 Mixed bonding

- 2.9 Molecules
- 2.10 Bonding type-material classification correlations
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 3 The structure of crystalline solids
- 3.1 Introduction
- CRYSTAL STRUCTURES
- 3.2 Fundamental concepts
- 3.3 Unit cells
- 3.4 Metallic crystal structures
- The face-centred cubic crystal structure
- The body-centred cubic crystal structure
- The hexagonal close-packed crystal structure
- 3.5 Density computations
- 3.6 Polymorphism and allotropy
- 3.7 Crystal systems
- CRYSTALLOGRAPHIC POINTS, DIRECTIONS AND PLANES
- 3.8 Point coordinates
- 3.9 Crystallographic directions
- Directions in hexagonal crystals
- 3.10 Crystallographic planes
- Atomic arrangements
- Hexagonal crystals
- 3.11 Linear and planar densities
- 3.12 Close-packed crystal structures
- CRYSTALLINE AND NONCRYSTALLINE MATERIALS
- 3.13 Single crystals
- 3.14 Polycrystalline materials
- 3.15 Anisotropy
- 3.16 X-ray diffraction: determination of crystal structures
- The diffraction phenomenon
- X-ray diffraction and Bragg's law
- Diffraction techniques
- 3.17 Noncrystalline solids
- Concept check
- Summary
- Key equations
- List of symbols

- Questions and problems
- References
- Endnotes
- Chapter 4 Imperfections in solids
- 4.1 Introduction
- POINT DEFECTS
- 4.2 Vacancies and self-interstitials
- 4.3 Impurities in solids
- Solid solutions
- 4.4 Specification of composition
- Composition conversions
- MISCELLANEOUS IMPERFECTIONS
- 4.5 Dislocations linear defects
- 4.6 Interfacial defects
- External surfaces
- Grain boundaries
- Phase boundaries
- Twin boundaries
- Miscellaneous interfacial defects
- 4.7 Bulk or volume defects
- 4.8 Atomic vibrations
- MICROSCOPIC EXAMINATION
- 4.9 Basic concepts of microscopy
- 4.10 Microscopic techniques
- Optical microscopy
- Electron microscopy
- Scanning probe microscopy
- 4.11 Grain-size determination
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 5 Diffusion
- 5.1 Introduction
- 5.2 Diffusion mechanisms
- Vacancy diffusion
- Interstitial diffusion
- 5.3 Fick's first law
- 5.4 Fick's second law nonsteady-state diffusion
- 5.5 Factors that influence diffusion
- Diffusing species

- Temperature
- 5.6 Diffusion in semiconducting materials
- 5.7 Other diffusion paths
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 6 Mechanical properties of metals
- 6.1 Introduction
- 6.2 Concepts of stress and strain
- Tension tests
- Compression tests
- Shear and torsional tests
- Geometric considerations of the stress state
- ELASTIC DEFORMATION
- 6.3 Stress–strain behaviour
- 6.4 Anelasticity
- 6.5 Elastic properties of materials
- PLASTIC DEFORMATION
- 6.6 Tensile properties
- Yielding and yield strength
- Tensile strength
- Ductility
- Resilience
- Toughness
- 6.7 True stress and strain
- 6.8 Elastic recovery after plastic deformation
- 6.9 Compressive, shear, and torsional deformations
- 6.10 Hardness
- Rockwell hardness tests
- Brinell hardness tests
- Knoop and Vickers microindentation hardness tests
- Hardness conversion
- Correlation between hardness and tensile strength
- PROPERTY VARIABILITY AND DESIGN/SAFETY FACTORS
- 6.11 Variability of material properties
- Computation of average and standard deviation values
- 6.12 Design/safety factors
- Concept check
- Summary
- Key equations

- List of symbols
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 7 Dislocations and strengthening mechanisms
- 7.1 Introduction
- DISLOCATIONS AND PLASTIC DEFORMATION
- 7.2 Basic concepts
- 7.3 Characteristics of dislocations
- 7.4 Slip systems
- 7.5 Slip in single crystals
- 7.6 Plastic deformation of polycrystalline materials
- 7.7 Deformation by twinning
- MECHANISMS OF STRENGTHENING IN METALS
- 7.8 Strengthening by grain size reduction
- 7.9 Solid-solution strengthening
- 7.10 Strain hardening
- RECOVERY, RECRYSTALLISATION, AND GRAIN GROWTH
- 7.11 Recovery
- 7.12 Recrystallisation
- 7.13 Grain growth
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 8 Failure
- 8.1 Introduction
- FRACTURE
- 8.2 Fundamentals of fracture
- 8.3 Ductile fracture
- Fractographic studies
- 8.4 Brittle fracture
- 8.5 Principles of fracture mechanics
- Stress concentration
- Fracture toughness
- Design using fracture machanics
- 8.6 Fracture toughness testing
- Impact testing techniques
- Ductile-to-brittle transition
- FATIGUE

- 8.7 Cyclic stresses
- 8.8 The S–N curve
- 8.9 Crack initiation and propagation
- 8.10 Factors that affect fatigue life
- Mean stress
- Surface effects
- 8.11 Environmental effects
- CREEP
- 8.12 Generalised creep behaviour
- 8.13 Stress and temperature effects
- 8.14 Data extrapolation methods
- 8.15 Alloys for high-temperature use
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 9 Phase diagrams
- 9.1 Introduction
- DEFINITIONS AND BASIC CONCEPTS
- 9.2 Solubility limit
- 9.3 Phases
- 9.4 Microstructure
- 9.5 Phase equilibria
- 9.6 One-component (or unary) phase diagrams
- BINARY PHASE DIAGRAMS
- 9.7 Binary isomorphous systems
- 9.8 Interpretation of phase diagrams
- Phases present
- Determination of phase compositions
- Determination of phase amounts
- 9.9 Development of microstructure in isomorphous alloys
- Equilibrium cooling
- Nonequilibrium cooling
- 9.10 Mechanical properties of isomorphous alloys
- 9.11 Binary eutectic systems
- 9.12 Development of microstructure in eutectic alloys
- 9.13 Equilibrium diagrams having intermediate phases or compounds
- 9.14 Eutectoid and peritectic reactions
- 9.15 Congruent phase transformations
- 9.16 Ceramic and ternary phase diagrams
- 9.17 The Gibbs phase rule

- 9.18 The iron–carbon system
- 9.19 The iron–iron carbide (Fe–Fe3C) phase diagram
- 9.20 Development of microstructure in iron-carbon alloys
- Hypoeutectoid alloys
- Hypereutectoid alloys
- Nonequilibrium cooling
- 9.21 The influence of other alloyng elements
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 10 Phase transformations: development of microstructure and alteration of mechanical properties
- 10.1 Introduction
- PHASE TRANSFORMATIONS
- 10.2 Basic concepts
- 10.3 The kinetics of phase transformations
- Nucleation
- Growth
- Kinetic considerations of solid-state transformations
- 10.4 Metastable versus equilibrium states
- MICROSTRUCTURAL AND PROPERTY CHANGES IN IRON—CARBON ALLOYS
- 10.5 Isothermal transformation diagrams
- Pearlite
- Bainite
- Spheroidite
- Martensite
- 10.6 Continuous-cooling transformation diagrams
- 10.7 Mechanical behaviour of iron-carbon alloys
- Pearlite
- Spheroidite
- Bainite
- Martensite
- 10.8 Tempered martensite
- 10.9 Review of phase transformations and mechanical properties for iron-carbon alloys
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References

- Endnotes
- Chapter 11 Applications and processing of metal alloys
- 11.1 Introduction
- TYPES OF METAL ALLOYS
- 11.2 Ferrous alloys
- Steels
- Cast irons
- 11.3 Nonferrous alloys
- Copper and its alloys
- Aluminium and its alloys
- Magnesium and its alloys
- Titanium and its alloys
- The refractory metals
- The superalloys
- The noble metals
- Miscellaneous nonferrous alloys
- FABRICATION OF METALS
- 11.4 Forming operations
- Forging
- Rolling
- Extrusion
- Drawing
- 11.5 Casting
- Sand casting
- Die casting
- Investment casting
- Lost-foam casting
- Continuous casting
- 11.6 Miscellaneous techniques
- Powder metallurgy
- Welding
- 11.7 3D printing (additive manufacturing)
- 3D printing of metallic materials
- Applications of 3D printing
- THERMAL PROCESSING OF METALS
- 11.8 Annealing processes
- Process annealing
- Stress relief
- Annealing of ferrous alloys
- 11.9 Heat treatment of steels
- Hardenability
- Influence of quenching medium, specimen size, and geometry
- 11.10 Precipitation hardening
- Heat treatments

- Mechanism of hardening
- Miscellaneous considerations
- Concept check
- Summary
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 12 Structures and properties of ceramics
- 12.1 Introduction
- CERAMIC STRUCTURES
- 12.2 Crystal structures
- AX-type crystal structures
- AmXp-type crystal structures
- AmBnXp-type crystal structures
- Crystal structures from the close packing of anions
- Ceramic density computations
- 12.3 Silicate ceramics
- Silica
- Silica glasses
- The silicates
- 12.4 Carbon
- Diamond
- Graphite
- 12.5 Imperfections in ceramics
- Atomic point defects
- Impurities in ceramics
- 12.6 Diffusion in ionic materials
- 12.7 Ceramic phase diagrams
- The AI2O3–Cr2O3 system
- The MgO–Al2O3 system
- The ZrO2–CaO system
- The SiO2–Al2O3 system
- MECHANICAL PROPERTIES
- 12.8 Brittle fracture of ceramics
- Fractography of ceramics
- 12.9 Stress-strain behaviour
- Flexural strength
- Elastic behaviour
- 12.10 Mechanisms of plastic deformation
- Crystalline ceramics
- Noncrystalline ceramics
- 12.11 Miscellaneous mechanical considerations
- Influence of porosity

- Hardness
- Creep
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 13 Applications and processing of ceramics
- 13.1 Introduction
- TYPES AND APPLICATIONS OF CERAMICS
- 13.2 Glasses
- 13.3 Glass-ceramics
- Properties and applications of glass-ceramics
- 13.4 Clay products
- 13.5 Refractories
- Clay refractories
- Nonclay refractories
- 13.6 Abrasives
- 13.7 Cements
- 13.8 Ceramic biomaterials
- 13.9 Carbons
- Diamond
- Polycrystalline diamond
- Graphite
- Carbon fibres
- 13.10 Advanced ceramics
- Microelectromechanical systems (MEMS)
- Nanocarbons
- FABRICATION AND PROCESSING OF CERAMICS
- 13.11 Fabrication processing of glasses and glass-ceramics
- Glass properties
- Glass forming
- Heat-treating glasses
- Fabrication and heat-treating of glass-ceramics
- 13.12 Fabrication and processing of clay products
- The characteristics of clay
- Compositions of clay products
- Fabrication techniques
- Drying and firing
- 13.13 Powder pressing
- 13.14 Tape casting
- 13.15 3D printing of ceramic materials

- Ceramic jet printing
- Stereolithography
- Polymer-derived ceramics
- 3D clay extrusion
- Concept check
- Summary
- Questions and problems
- References
- Endnotes
- Chapter 14 Polymer structures
- 14.1 Introduction
- 14.2 Hydrocarbon molecules
- 14.3 Polymer molecules
- 14.4 The chemistry of polymer molecules
- 14.5 Molecular weight
- 14.6 Molecular shape
- 14.7 Molecular structure
- Linear polymers
- Branched polymers
- Crosslinked polymers
- Network polymers
- 14.8 Molecular configurations
- Stereoisomerism
- Geometric isomerism
- 14.9 Thermoplastic and thermosetting polymers
- 14.10 Copolymers
- 14.11 Polymer crystallinity
- 14.12 Polymer crystals
- 14.13 Defects in polymers
- 14.14 Diffusion in polymeric materials
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 15 Characteristics, applications, and processing of polymers
- 15.1 Introduction
- MECHANICAL BEHAVIOUR OF POLYMERS
- 15.2 Stress-strain behaviour
- 15.3 Macroscopic deformation
- 15.4 Viscoelastic deformation
- Viscoelastic relaxation modulus

- Viscoelastic creep
- 15.5 Fracture of polymers
- 15.6 Miscellaneous mechanical characteristics
- Impact strength
- Fatigue
- Tear strength and hardness
- MECHANISMS OF DEFORMATION AND FOR STRENGTHENING OF POLYMERS
- 15.7 Deformation of semicrystalline polymers
- Mechanism of elastic deformation
- Mechanism of plastic deformation
- 15.8 Factors that influence the mechanical properties of semicrystalline polymers
- Molecular weight
- Degree of crystallinity
- Predeformation by drawing
- Heat-treating
- 15.9 Deformation of elastomers
- Vulcanisation
- CRYSTALLISATION, MELTING, AND GLASS-TRANSITION
- 15.10 Crystallisation
- 15.11 Melting
- 15.12 The glass transition
- 15.13 Melting and glass transition temperatures
- 15.14 Factors that influence melting and glass transition temperatures
- Melting temperature
- Glass transition temperature
- POLYMER TYPES
- 15.15 Plastics
- 15.16 Elastomers
- 15.17 Fibres
- 15.18 Miscellaneous applications
- Coatings
- Adhesives
- Films
- Foams
- 15.19 Polymeric biomaterials
- Ultra-high-molecular-weight polyethylene
- Poly(methyl methacrylate)
- Polytetrafluoroethylene
- Silicones
- Poly(ethylene terephthalate)
- Polypropylene
- 15.20 Advanced polymeric materials
- Ultra-high-molecular-weight polyethylene
- Liquid crystal polymers

- Thermoplastic elastomers
- POLYMER SYNTHESIS AND PROCESSING
- 15.21 Polymerisation
- Addition polymerisation
- Condensation polymerisation
- 15.22 Polymer additives
- Fillers
- Plasticisers
- Stabilisers
- Colourants
- Flame retardants
- 15.23 Forming techniques for plastics
- Compression and transfer moulding
- Injection moulding
- Extrusion
- Blow moulding
- Casting
- 15.24 Fabrication of elastomers
- 15.25 Fabrication of fibres and films
- Fibres
- Films
- 15.26 3D printing of polymers
- Fused deposition modelling
- Stereolithography
- Polyjet printing
- Continuous liquid interface production
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 16 Composites
- 16.1 Introduction
- PARTICLE-REINFORCED COMPOSITES
- 16.2 Large-particle composites
- Concrete
- 16.3 Dispersion-strengthened composites
- FIBRE-REINFORCED COMPOSITES
- 16.4 Influence of fibre length
- 16.5 Influence of fibre orientation and concentration
- Continuous and aligned fibre composites

- Discontinuous and aligned-fibre composites
- Discontinuous and randomly oriented-fibre composites
- 16.6 The fibre phase
- 16.7 The matrix phase
- 16.8 Polymer-matrix composites
- Glass fibre-reinforced polymer (GFRP) composites
- Carbon fibre-reinforced polymer (CFRP) composites
- Aramid fibre-reinforced polymer composites
- Other fibre-reinforcement materials
- Polymer-matrix materials
- 16.9 Meta-matrix composites
- 16.10 Ceramic-matrix composites
- 16.11 Carbon-carbon composites
- 16.12 Hybrid composites
- 16.13 Processing of fibre-reinforced composites
- Pultrusion
- Prepreg production processes
- Filament winding
- STRUCTURAL COMPOSITES
- 16.14 Laminar composites
- 16.15 Sandwich panels
- 16.16 Nanocomposites
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 17 Corrosion and degradation of materials
- 17.1 Introduction
- CORROSION OF METALS
- 17.2 Electrochemical considerations
- Electrode potentials
- The standard emf series
- Influence of concentration and temperature on cell potential
- The galvanic series
- 17.3 Corrosion rates
- 17.4 Prediction of corrosion rates
- Polarisation
- Corrosion rates from polarisation data
- 17.5 Passivity
- 17.6 Environmental effects

- 17.7 Forms of corrosion
- Uniform attack
- Galvanic corrosion
- Crevice corrosion
- Pitting
- Intergranular corrosion
- Selective leaching
- Erosion–corrosion
- Stress corrosion
- Hydrogen embrittlement
- 17.8 Corrosion environments
- 17.9 Corrosion prevention
- Cathodic protection
- 17.10 Oxidation
- Mechanisms
- Scale types
- Kinetics
- CORROSION OF CERAMIC MATERIALS
- DEGREDATION OF POLYMERS
- 17.11 Swelling and dissolution
- 17.12 Bond rupture
- Radiation effects
- Chemical reaction effects
- Thermal effects
- 17.13 Weathering
- Concept check
- Summary
- Key equations
- List of symbols
- References
- Endnotes
- Questions and problems
- Chapter 18 Electrical properties
- 18.1 Introduction
- ELECTRICAL CONDUCTION
- 18.2 Ohm's law
- 18.3 Electrical conductivity
- 18.4 Electronic and ionic conduction
- 18.5 Energy band structures in solids
- 18.6 Conduction in terms of band and atomic bonding models
- Metals
- Insulators and semiconductors
- 18.7 Electron mobility
- 18.8 Electrical resistivity of metals

- Influence of temperature
- Influence of impurities
- Influence of plastic deformation
- 18.9 Electrical characteristics of commercial alloys
- SEMICONDUCTIVITY
- 18.10 Intrinsic semiconduction
- Concept of a hole
- Intrinsic conductivity
- 18.11 Extrinsic semiconduction
- n-type extrinsic semiconduction
- p-type extrinsic semiconduction
- 18.12 The temperature dependence of carrier concentration
- 18.13 Factors that affect carrier mobility
- Influence of dopant content
- Influence of temperature
- 18.14 The Hall effect
- 18.15 Semiconductor devices
- The p-n rectifying junction
- The transistor
- Microelectronic circuitry
- ELECTRICAL CONDUCTION IN IONIC CERAMICS ANDIN POLYMERS
- 18.16 Conduction in ionic materials
- 18.17 Electrical properties of polymers
- Conducting polymers
- DIELECTRIC BEHAVIOUR
- 18.18 Capacitance
- 18.19 Field vectors and polarisation
- 18.20 Types of polarisation
- Electronic polarisation
- Ionic polarisation
- Orientation polarisation
- 18.21 Frequency dependence of the dielectric constant
- 18.22 Dielectric strength
- 18.23 Dielectric materials
- OTHER ELECTRICAL CHARACTERISTICS OF MATERIALS
- 18.24 Ferroelectricity
- 18.25 Piezoelectricity
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes

- Chapter 19 Thermal properties
- 19.1 Introduction
- 19.2 Heat capacity
- Vibrational heat capacity
- Temperature dependence of the heat capacity
- Other heat capacity contributions
- 19.3 Thermal expansion
- Metals
- Ceramics
- Polymers
- 19.4 Thermal conductivity
- Mechanisms of heat conduction
- Metals
- Ceramics
- Polymers
- 19.5 Thermal stresses
- Stresses resulting from restrained thermal expansion and contraction
- Stresses resulting from temperature gradients
- Thermal shock of brittle materials
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 20 Magnetic properties
- 20.1 Introduction
- 20.2 Basic concepts
- Magnetic dipoles
- Magnetic field vectors
- Origins of magnetic moments
- 20.3 Diamagnetism and paramagnetism
- 20.4 Ferromagnetism
- 20.5 Antiferromagnetism and ferrimagnetism
- Antiferromagnetism
- Ferrimagnetism
- 20.6 The influence of temperature on magnetic behaviour
- 20.7 Domains and hysteresis
- 20.8 Magnetic anisotropy
- 20.9 Soft magnetic materials
- 20.10 Hard magnetic materials
- Conventional hard magnetic materials
- High-energy hard magnetic materials

- 20.11 Magnetic storage
- Hard disk drives
- Magnetic tapes
- 20.12 Superconductivity
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Chapter 21 Optical properties
- 21.1 Introduction
- BASIC CONCEPTS
- 21.2 Electromagnetic radiation
- 21.3 Light interactions with solids
- 21.4 Atomic and electronic interactions
- Electronic polarisation
- Electron transitions
- OPTICAL PROPERTIES OF METALS
- OPTICAL PROPERTIES OF NONMETALS
- 21.5 Refraction
- 21.6 Reflection
- 21.7 Absorption
- 21.8 Transmission
- 21.9 Colour
- 21.10 Opacity and translucency in insulators
- APPLICATIONS OF OPTICAL PHENOMENA
- 21.11 Luminescence
- 21.12 Photoconductivity
- 21.13 Lasers
- 21.14 Optical fibres in communications
- Concept check
- Summary
- Key equations
- List of symbols
- Questions and problems
- References
- Endnotes
- Acknowledgement
- Chapter 22 Environmental and societal issues in materials science and engineering
- 22.1 Introduction
- 22.2 Environmental and societal considerations
- 22.3 Recycling issues in materials science and engineering

- Metals
- Glass
- Plastics and rubbers
- Composite materials
- Electronic waste (and-weeks)
- Summary
- References
- Endnotes
- Acknowledgement
- Appendix A
- Appendix B
- Appendix C
- Appendix D
- Appendix E
- EULA