Contents:

1 Introduction2 General Design Considerations3 Process Design Development4 Flowsheet Synthesis and Development5 Software Use in Process Design6 Analysis of Cost Estimation7 Interest, Time Value of Money, Taxes, and Fixed Charges8 Profitability, Alternative Investments, and Replacements9 Optimum Design and Design Strategy10 Materials and Fabrication Selection11 Written and Oral Reports12 Materials-Handling Equipment - Design and Costs13 Reactor Equipment - Design and Costs14 Heat-Transfer Equipment - Design and Costs15 Separation Equipment - Design and CostsAppendix A The International System (SI) of Units Appendix B Auxiliary, Utility, and Instrumentation Cost DataAppendix C Design ProblemsAppendix D Tables of Physical Properties and ConstantsAppendix E Heuristics for Process Equipment DesignAppendix F Software Useful for Design